



The Kentucky Ready Mixed Concrete Association

1 HMB Circle • Frankfort, KY 40601 • Phone: 502-695-1535 • Fax: 502-695-9499 • Web: www.krmca.org

January 2012

Calendar of Events

January 2012

Sun	Mon	Tue	Wed	Thu	Fri	Sat
1	2	3	4	5	6	7
8	9	10	11	12	13	14
15	16	17	18	19	20	21
22	23	24	25	26	27	28
29	30	31				

*KRMCA Level II and
ACI Level I Classes* Jan. 9-12,
16-18,
Feb. 13-16,
20-22

*Design Awards
Nomination Form* Due:
January 2,
2012

*Board of Directors—
Associate Member
Nomination Form* Due:
January 2,
2012

Safety Awards Forms Due:
January 13,
2012

*Board of Directors—
Producer Member
Nomination Form* Due:
January 19,
2012

*KRMCA Winter
Convention—
Hyatt Regency-
Louisville, KY* February 1-5,
2012

ACI Level I Class March 15,
April 19, 2012

February 2012

Sun	Mon	Tue	Wed	Thu	Fri	Sat
			1	2	3	4
5	6	7	8	9	10	11
12	13	14	15	16	17	18
19	20	21	22	23	24	25
26	27	28	29			



The KRMCA hopes that you have a very Safe and Happy New Year, and a prosperous 2012!



Insulated Concrete Form Construction in the Commonwealth
By Jill Lewis Smith, AIA,
NCARB—
President,
Civic Consultants, Inc.,
Louisville, KY

Insulated Concrete Form construction continues to grow in popularity, and it's no mystery why. ICFs provide incredibly high R-values, low sound transmittance, and practically zero air infiltration; these factors combine to create a very high-performance building envelope. The past decade has been full of milestones for the ICF, and now a new milestone will be reached with the completion of not one, but two Kentucky Public Libraries.

The Breckinridge County and Hancock County Public Libraries are the first libraries in Kentucky to make use of Insulated Concrete Form construction. Designed by Jill Lewis Smith, the architect responsible for the first commercial ICF structure in Louisville, Kentucky over a decade ago, these state-of-the-art facilities demonstrate the assets of ICF construction in very different ways.

Breckinridge County Public Library's warm, contemporary styling makes use of sleek detailing and natural finish materials. The high bearing capacity of the ICF wall's cast-in-place concrete core provides the library with open, lofty spaces by simultaneously supporting a heavy timber roof structure while allowing for large expanses of glazing close to the roof structure's bearing points. The resulting space is light and inspiring; most areas are washed with natural light from all sides and unencumbered by columns or load bearing walls.

Continued on Page 16...



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- Fireproofing Testing

Serving KRMCA members since 1971



2011 KRMCA SAFETY CONTEST



KRMCA's Safety Contest is a per-plant contest open to all concrete batching facilities operated by KRMCA-member companies operated within the state of Kentucky. Photocopy this entry blank as needed to complete one entry form per plant. **DO NOT ENTER SELECTIVELY!! COMPLETE ONE ENTRY FOR EVERY PLANT THAT YOUR COMPANY OPERATED WITHIN KENTUCKY IN 2011.**

DEADLINE: Entries must be received at KRMCA headquarters via mail, facsimile or e-mail by January 13, 2012

KRMCA pledges the absolute confidentiality of the information you provide on this contest entry form. Completed entry forms and score tabulation records will be destroyed shortly after verification of the contest's results.

Company Name: _____

Plant Name: _____

Plant Location (City & State): _____

(Certificates for winning plants will include company, plant and town names as entered. Example: Jim's Concrete Co., Inc. (company name), HMB Plant (plant name), Frankfort, KY (plant location)

3 Categories of Eligibility Based on Number of Mixer Trucks Stationed at Plant.
(If number of stationed trucks fluctuated significantly, please use the average number for the year)

Please circle one: **Category A:** **Category B:** **Category C:**
Up to 9 trucks 10 to 19 trucks 20 or more trucks

-
- _____ Number of cubic yards shipped from this plant in 2011
- _____ Number of lost time accidents at this plant in 2011
(Include all accidents, which caused one of your employees to miss a complete shift of duty)
- _____ Number of mixer truck accidents resulting in damages over \$5000.
(Mixer truck accidents only! Include all accidents where your driver was at fault)
- _____ Number of fatalities
(Include accidental deaths of employees and non-employees for which your company was responsible.)

.....

Submitted By:

Name: _____ Title: _____

Address: _____ City: _____ State: _____ Zip: _____

Phone #: _____ FAX#: _____ E-Mail: _____

Testimony of Accuracy

To the best of my knowledge, the above data is representative of this plant's performance in 2011

*Signed: _____

Printed Name: _____ Title: _____

*The highest-ranking locally available company official should sign to verify the accuracy of each participating plant's data.

Return to: **KRMCA Safety Contest**
 Attention: Diana Deters
 1 HMB Circle
 Frankfort, KY 40601

FAX# 502-695-9499
Phone: (502) 695-1535 Toll Free: 1-800-737-1535
****E-Mail: ddeters@krmca.org**

**An electronic copy of this entry blank is available; entries can be submitted electronically. Call or e-mail KRMCA for details.

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ALL Concrete Tracking Form

KRMCA Member– Please fill out this form as completely as possible and fax or email it to Brett Ruffing:
502-695-9499 or bruffing@krmca.org

IT IS IMPERATIVE THAT WE GET THIS INFORMATION FOR WHEN WE GO TO THE FUNDING MEETING WITH THE PCA TO SHOW VALIDITY OF OUR EFFORTS.

THIS INFORMATION WILL BE KEPT COMPLETELY CONFIDENTIAL AND WILL NOT BE SHARED WITH ANYONE ELSE.

Name of Project: _____

Job Location: _____

Concrete / Pervious Concrete / ICF (circle one)

Project Type (residential, commercial, educational, governmental, OR parking lot, driveway, trail, street, etc.):

Square Feet: _____ Cubic Yards: _____

Designer: _____

Installer/Contractor: _____

Concrete Producer: _____

Start Date: _____ Completion Date: _____

Additional Comments: _____



Coring and Testing Cast-In-Place Concrete for Strength Determination

John McChord, P.E.

It is important for all who become involved with the coring and compressive strength testing of cores to be familiar with the current provisions of ASTM C42 (Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete.)

I recommend each company have a copy of this method on file for ready reference when this activity happens. Compliance with these provisions should better insure fairness in test results and resultant decisions.

Some general comments of mine regarding this subject (most of which are taken from the C42 text) are as follows:

1. Concrete strength is affected by the locations of the concrete in a structural element, with the concrete at the bottom tending to be stronger than the concrete at the top. Core strength is also affected by core orientation relative to the horizontal plane of the concrete as placed, with strength tending to be lower when measured parallel to the horizontal plane.
2. Concrete strength measured by core tests is affected by the amount and distribution of moisture in the specimen at the time of test. It is important to follow C42 provisions regarding conditioning of cores to preserve the moisture of the drilled core to provide a reproducible moisture condition that minimizes the effects of moisture gradients introduced by wet drilling and specimen preparation.
3. After cores have been drilled, wipe off surface drill water and allow remaining surface moisture to evaporate. When surfaces appear dry, but not later than 1 hour after drilling, place cores in separate plastic bags or nonabsorbent container and seal to prevent moisture loss. Maintain cores at ambient temperature, and protect cores from exposure to direct sunlight. Transport the cores to the testing lab as soon as possible. Keep cores in sealed bags or nonabsorbent containers at all times except during end preparation and for a maximum time of 2 hours to permit capping before testing. If water is used during sawing or grinding of core ends, complete these operations as soon as possible, but no later than 2 days after drilling of cores. After completing and preparation, wipe off surface moisture, allow the surface to dry and place in sealed bags or nonabsorbent container. Allow core to remain in plastic bag or container for at least 5 days after last being wetted and before testing.
4. Specimens containing embedded reinforcement should not be used for determining compressive strength.
5. The diameter of core specimens for determination of compressive strength in load bearing structural members should be at least 3.70 inches.

For non-structural members or when it is impossible to obtain cores with length to diameter (L/D)

Continued on Page 10...



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NOMINATION

For
**KRMCA Associate Member to
2012 KENTUCKY READY MIXED CONCRETE ASSOCIATION
BOARD OF DIRECTORS**

Please place the name of:

Company _____

In nomination for a KRMCA Associate Board Member for a two-year term (*Cement is a 3-year term*).

These are the only associate board openings for 2012 - please check which category you are placing nomination for:

ASSOCIATE (CEMENT Member) _____

ASSOCIATE (AT LARGE Member) _____

ASSOCIATE (AGGREGATE Member) _____

ASSOCIATE (FLY ASH Member) _____

ASSOCIATE (ADMIXTURE Member) _____

Current Associate Board Members and their terms are:

*Toby Knott – Lehigh Cement Co. – (term expires 2/2012)
Scott Barry – W R Grace Co. – (term expires 2/2012)
Steve Church – Logan Lavelle Hunt – (term expires 2/2012)
Barry Hornback – Liter's, Inc. – (term expires 2/2012)
Carl Howard – Fly Ash Direct – (term expires 2/2012)
Jim Render – Essroc Cement – (term expires 2/2013)
John Schroeder – Baker Construction – (term expires 2/2013)
Paul Hoben – Carolina Stalite – (term expires 2/2013)
Rick Locke – Cemex/Kosmos Cement – (term expires 2/2014)*

NOTE: Retiring Board Member must sit out for 1 year before being re-nominated.

Please return your nomination to:
Kentucky Ready-Mixed Concrete Association
1 HMB Circle
Frankfort, KY 40601

Signed: _____

Dated: _____

Deadline for nomination is: **January 2, 2012**

Memo



To: KRMCA MEMBERS
From: Finley Messick
Date: December 1, 2011
Re: GOLD CLUB MEMBERSHIP 2012

2012 GOLD CLUB MEMBERSHIP. It's that time of year again, when we ask our members for their support of the Gold Club.

KRMCA Gold Club Sponsor Program was developed by our associate members to be used in place of our many appeals for sponsorship of individual events such as: Annual Golf Outing, KRMCA Summer Board Meeting, Spring Board Meeting, Fall Board Meeting, Convention, etc. This is a once a year appeal that is used to support all events.

As a supporting company you receive recognition as a sponsor member, under the category of your choice, for all the above mentioned events. Gold category also entitles your company to be a hole sponsor at the annual golf outing.

KRMCA works hard to make all of our annual events first class. We could not do this without the support of our members' participation in the Gold Club program. There are 4 levels of participation, please consider being a Gold Club sponsor for 2012, it is a great value for your advertising dollar.

Thank
KRMCA Staff

Continued from Page 6...

greater than or equal to 1, core diameters of less than 3.70 inches are not prohibited.

The compressive strengths of nominal 2 inch diameter cores are known to be somewhat lower and more variable than those of nominal 4 inch diameter cores. In addition, smaller diameter cores appear to be more sensitive to (L/D) ratio.

The preferred minimum core diameter is 3 times the nominal max size of the coarse aggregate, but it should be at least two times the nominal maximum size of the coarse aggregate.

6. There are other details of this method which should be carefully reviewed. The above mentioned items have created some recent questions and controversies which is the purpose of this writing.

If you have any questions, call John McChord at 502-682-7088, or email at jmchord@krmca.org.

**Sponsorship Form For 2012
GOLD CLUB**

Company Name _____

Address _____

_____ **zip** _____

Phone _____

Company Representative _____

Company name as it should be listed on signs and ads.

Please sign our company up as a _____ sponsor!

- () **Gold Sponsor ** (\$800.00)**
- () **Silver Sponsor (\$650.00)**
- () **Bronze Sponsor (\$400.00)**
- () **Brass Sponsor (\$300.00)**

____ Enclosed is our check for participation in the annual sponsorship program.

____ Please bill our company for participation in the annual sponsorship program.

Please fill out and return to:

**Kentucky Ready Mixed Concrete Association
1 HMB Circle
Frankfort, KY 40601
Or fax: (502) 695-9499**

Form due: January 20, 2012 in order to be recognized in this year's Convention Program.

**** Gold category includes being a hole sponsor at the annual golf outing.**

New Market Opportunities: Concrete Streets & Roads Around the Commonwealth of Kentucky



REGISTRATION FORM
KRMCA LEVEL II & ACI LEVEL I FIELD TESTING TECHNICIAN COURSE

KENTUCKY READY MIXED CONCRETE ASSOCIATION
1 HMB CIRCLE, FRANKFORT, KY 40601

Date of Class for 7 day Level I & Level II -

January 9-12 & 16-18, 2012

February 13-16 & 20-22, 2012

Check Dates you would like to attend

NAME: _____

NAME: _____

NAME: _____

NAME: _____

COMPANY _____

ADDRESS _____

CITY _____ **ST** _____ **ZIP** _____

PHONE _____ **Email** _____

Fees: KRMCA Level II & ACI Level I

to attend _____ x \$725.00 = _____ **Discount Rate***

to attend _____ x \$1450.00 = _____ **Regular Rate**

Fees: KRMCA LEVEL II ONLY

to attend _____ x \$425.00 = _____ **Discount Rate***

to attend _____ x \$850.00 = _____ **Regular Rate**

Fees: ACI LEVEL I ONLY (Dec 12, Jan 9, or Feb 13 please circle date)

to attend _____ x \$300.00 = _____ **Discount Rate***

to attend _____ x \$600.00 = _____ **Regular Rate**

PLEASE RETURN THIS FORM AND CHECK TO:

Kentucky Ready Mixed Concrete Association,
1 H.M.B. Circle, Frankfort, KY40601
FAX: (502) 695-9499

*Discounted rates will be available for all KRMCA members. Companies who have been a member and are rejoining the KRMCA will have to pay the dues for the prior two years to be eligible for the school discounted rate. Companies who are joining KRMCA for the first time will be eligible for the discounted rate immediately.

KRMCA members have the first opportunity for registration. Please register early! We will send out information to all those registered regarding directions at a later date.

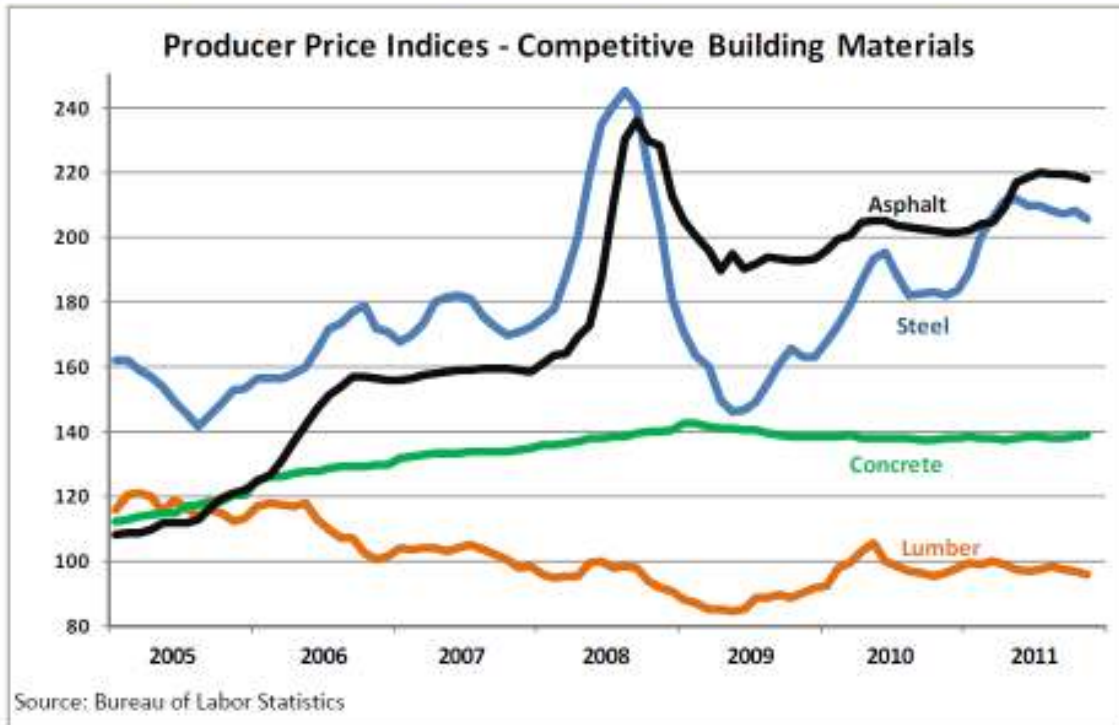
** Classes are payable in advance or on day of class. Refunds will be given if at least a 24-hour notice has been received. No shows are liable for registration fee.

Competitive Materials Report Update: December 2011

Ed Sullivan
 Vice President & Chief Economist
 (847) 972-9006
esullivan@cement.org

Michael W. Howard
 Senior Market Intelligence Analyst
 (847) 972-9188
mhoward@cement.org

Joe Chiappe
 Economic Research Analyst
 (847) 972-9310
jchiappe@cement.org



	Annual			Monthly					
	2008	2009	2010	Jun-11	Jul-11	Aug-11(p)	Sep-11(p)	Oct-11(p)	Nov-11(p)
Steel Mill Products	210.4	157.6	182.9	209.4	209.4	208.2	206.9	207.8	205.4
% Change Year Ago	20.6%	-25.1%	16.0%	7.2%	11.4%	14.3%	13.5%	13.6%	13.0%
% Change Month Ago				-1.1%	0.0%	-0.6%	-0.6%	0.4%	-1.1%
Lumber	95.9	87.6	98.1	96.9	97.3	98.1	97.0	96.7	95.6
% Change Year Ago	-6.4%	-8.6%	12.0%	-2.8%	-0.9%	1.5%	1.0%	1.4%	-0.4%
% Change Month Ago				-0.4%	0.4%	0.9%	-1.1%	-0.4%	-1.1%
Concrete Products	138.0	140.2	138.0	138.1	138.1	137.6	137.9	138.2	139.0
% Change Year Ago	3.5%	1.6%	-1.6%	0.1%	0.1%	0.0%	0.3%	0.6%	0.9%
% Change Month Ago				0.1%	0.0%	-0.4%	0.2%	0.2%	0.6%
Asphalt*	196.9	194.4	201.9	187.4	219.9	219.3	219.1	218.7	217.6
% Change Year Ago	24.4%	-1.3%	3.8%	6.5%	8.1%	8.1%	8.4%	8.4%	8.1%
% Change Month Ago				0.9%	0.7%	-0.3%	-0.1%	-0.2%	-0.5%

(p) = Preliminary data
 Base Year: 2002 = 100

ACI LEVEL I CONCRETE FIELD TESTING TECHNICIAN
KENTUCKY READY MIXED CONCRETE ASSOCIATION

1 HMB Circle • Frankfort, KY 40601

DATE of CLASS_for ACI Level I - circle date:

March 15, 2012

April 19, 2012

NAME _____
NAME _____
NAME _____
NAME _____
COMPANY _____
ADDRESS _____
CITY _____ **STATE** _____ **ZIP** _____
PHONE _____ **EMAIL** _____

Fees: ACI Level I. Limited to the first 30. Full one-day class to be held at KRMCA in Frankfort, KY.

to attend _____ x \$300.00 = _____ Discount Rate
to attend _____ x \$600.00 = _____ Regular Rate
RETESTING _____ x \$100.00 = _____

Please return this form and check to:
Kentucky Ready Mixed Concrete Association
1 H.M.B. Circle, Frankfort, KY 40601
(502) 695-1535
FAX: (502) 695-9499

*Discounted rates will be available for all KRMCA members. Companies who have been a member and are rejoining the KRMCA will have to pay the dues for the prior two years to be eligible for the school discounted rate. Companies who are joining KRMCA for the first time will be eligible for the discounted rate immediately.

KRMCA members have the first opportunity for registration. Please register early. We will send out information, to all those registered, regarding directions at a later date.

**Classes are payable in advance or on day of class. Refunds will be given if at least a 24-hour notice has been received.

Continued from Front Cover...

By contrast, Insulated Concrete Forms complement the Hancock County Public Library’s traditional styling by giving the building a solid, monumental appearance. The depth of the ICF wall is revealed through the use of arched windows at ground level before opening up to the central arch at the library’s entry. The final effect is a cathedral-like space that recalls the designs of H.H. Richardson*.

Both libraries benefit from the high-performance building envelopes their ICF construction offers. Although neither project pursued LEED Certification, a number of U.S. Green Building Council requirements were met, including the use of regionally extracted and manufactured materials.

These Libraries may be the first of their kind in the state, but they certainly won’t be the last. In coming years we can expect to see the use of ICFs grow in this area of construction, as well as numerous others.

**H.H. (Henry Hobson) Richardson was a prominent architect in America during the 19th Century. His style of designs has been pegged “Richardsonian Romanesque.”*

Please let the KRMCA Office know of any ICF projects your company has completed to be used in KRMCA publications and presentations. If available, please also send pictures.



KRMCA's Mixer Driver Competition

SPONSORS NEEDED

Platinum Level

\$1,000 & up

Gold Level

\$500.00

Silver Level

\$250.00

- Silver Sponsors will have their logo on the event shirt
- Gold Sponsors will have their logo on the event shirt and on a competition station
- Platinum Sponsors will have their logo on the event shirt and will have their logo on all event publications the day of the event; they will also be recognized as 'event sponsors'

COMPANY NAME:

(Please spell your company name exactly as it should appear on banners)

ADDRESS:

(# & STREET)

(CITY, STATE, ZIP)

CONTACT NAME & PHONE:

Bill me (Members ONLY)

Enclose a check



**KENTUCKY
READY MIXED CONCRETE
ASSOCIATION**

Fax to: 502-695-9499,

Or mail with check to:

KRMCA

1 HMB Circle

Frankfort, KY 40601

As recognition of your Mixer Driver Sponsorship, your company name will be prominently displayed at the competition. For more information contact Brett Ruffing at bruffing@krmca.org

FAX: 502-695-9499

PHONE: 502-695-1535

Return no later than January 31, 2012

KRMCA CONCRETE DESIGN AWARDS ENTRY FORM

(Projects completed between 1/1/2010 and 12/31/2011)

*All projects must be submitted by a **KRMCA READY MIXED CONCRETE PRODUCER MEMBER.** Awards will be presented at the 2012 KRMCA Annual Convention (Feb 3, 2012) in Louisville, KY.*

- 1. **COMMERCIAL/INDUSTRIAL BLDG.** _____
- 2. **PARKING LOT/PARKING STRUCTURE** _____
- 3. **DECORATIVE CONCRETE** _____
- 4. **RESIDENTIAL** _____
- 5. **PUBLIC WORKS PROJECT** _____
- 6. **SPECIAL or SUSTAINABLE/GREEN PROJECT** _____

Location _____

Type (i.e. school, church, office bldg., warehouse, etc.) _____

Square Footage _____ Completion Date _____

Number of cubic yards of ready-mixed concrete in structure _____

Number of cubic yards of ready-mixed concrete in parking lot/driveway _____

Architect/Designer _____

Contractor _____

Owner _____

Why does it deserve recognition? (Be concise, but use other side if necessary.)

Concrete Furnished by _____

Nomination/Entry Submitted by: (Name) _____

(Company name) _____

(Address) _____ (City, State ZIP) _____

(Email) _____ (Phone) _____

DEADLINE: January 2, 2012

Enclose Photos and RETURN to:

Kentucky Ready-Mixed Concrete Association, 1 HMB Circle, Frankfort, Ky 40601

KENTUCKY READY-MIXED CONCRETE ASSOCIATION

52nd ANNUAL CONVENTION

Hyatt Regency Louisville

February 1-4, 2012

Company _____ Phone _____

Address _____ Zip _____

List company representative/s to be registered:

Name _____ Spouse/Guest _____

Name _____ Spouse/Guest _____

Name _____ Spouse/Guest _____

Name _____ Spouse/Guest _____

Registration includes: All convention business activities and meetings, Thursday & Friday's Luncheon, and Friday Night Cocktail Reception & Banquet.

Extra Meal Tickets for Thursday & Friday's luncheon (\$35.00 each), Friday night cocktail reception and dinner (\$90.00) may be purchased.

**WE WOULD LIKE TO MAKE RESERVATIONS FOR THE ABOVE-MENTIONED PERSON/S.
RESERVATIONS ARE FOR MEMBERS.**

No. _____ Single(s) x \$250.00 = \$ _____
No. _____ Couple(s) x \$435.00 = \$ _____

No. of extra meal tickets: (Note: These options are for those not registered for the whole convention, otherwise these are included with the above registration fee.)

Thursday's Luncheon NAME(s) _____ # _____ x \$40.00 = \$ _____

Friday's Luncheon NAME(s) _____ # _____ x \$40.00 = \$ _____

Friday Night Cocktail Reception, Banquet
NAME(s) _____ # _____ x \$90.00 = \$ _____

Registration Fees = \$ _____
Extra lunch tickets = \$ _____
Extra banquet tickets = \$ _____

TOTAL = \$ _____

PAYMENT MUST ACCOMPANY REGISTRATION FORM

No refunds after January 27, 2012 - NO SHOW's will be charged

Mail this form with check

NO LATER THAN January 21, 2012 to:

KRMCA

1 HMB Circle - Frankfort, KY 40601

HOTEL reservations can be made directly on line at

<https://resweb.passkey.com/go/KRMCA2012> or if you prefer to call the number is 888-421-1442

. Guest must identify with the Kentucky R/M Concrete Assn. to receive the discounted group rate.

DEADLINE FOR ROOM RESERVATION is: January 18, 2012. Rate is \$135.00